

OP5

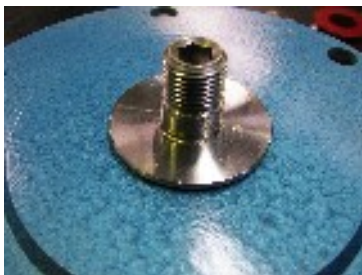
Pulley Change Out With Flameproof Gland As fitted on MR Series Alternators

WARNING: THIS PROCEDURE ONLY TO BE CARRIED OUT BY PERSONNEL
TRAINED BY MINING REPAIRS.

Tool requirements:- 1/2" AIR IMPACT DRIVER
15/16" DRIVE SOCKET

When using a flameproof gland on a split drive system, measure the gland to check for compliance with the approval.

- If changing a pulley there is no need to remove the Flameproof gland.



- Ensure that there is no dirt on the glands surface or on the brass bush surface.



- Smear with a light coating of fluid film and slide gland down the rotor shaft into position followed by the pulley.



- Place the spacing washer, split washer and nut onto the shaft and tighten the pulley using a rattle gun at low torque.



- Ensure that the drive is tight and not slipping on the gland surface.



Note: Mining Repairs accepts no responsibility for lose or incorrectly assembled pulleys. It is the tradesman's duty to ensure correct fitment. Mining Repairs reserves the right to deny warranty claims unless all parts of its warranty agreement are adhered to.

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